

## Exploitation of innovative technique to produce wine without sulfite added.

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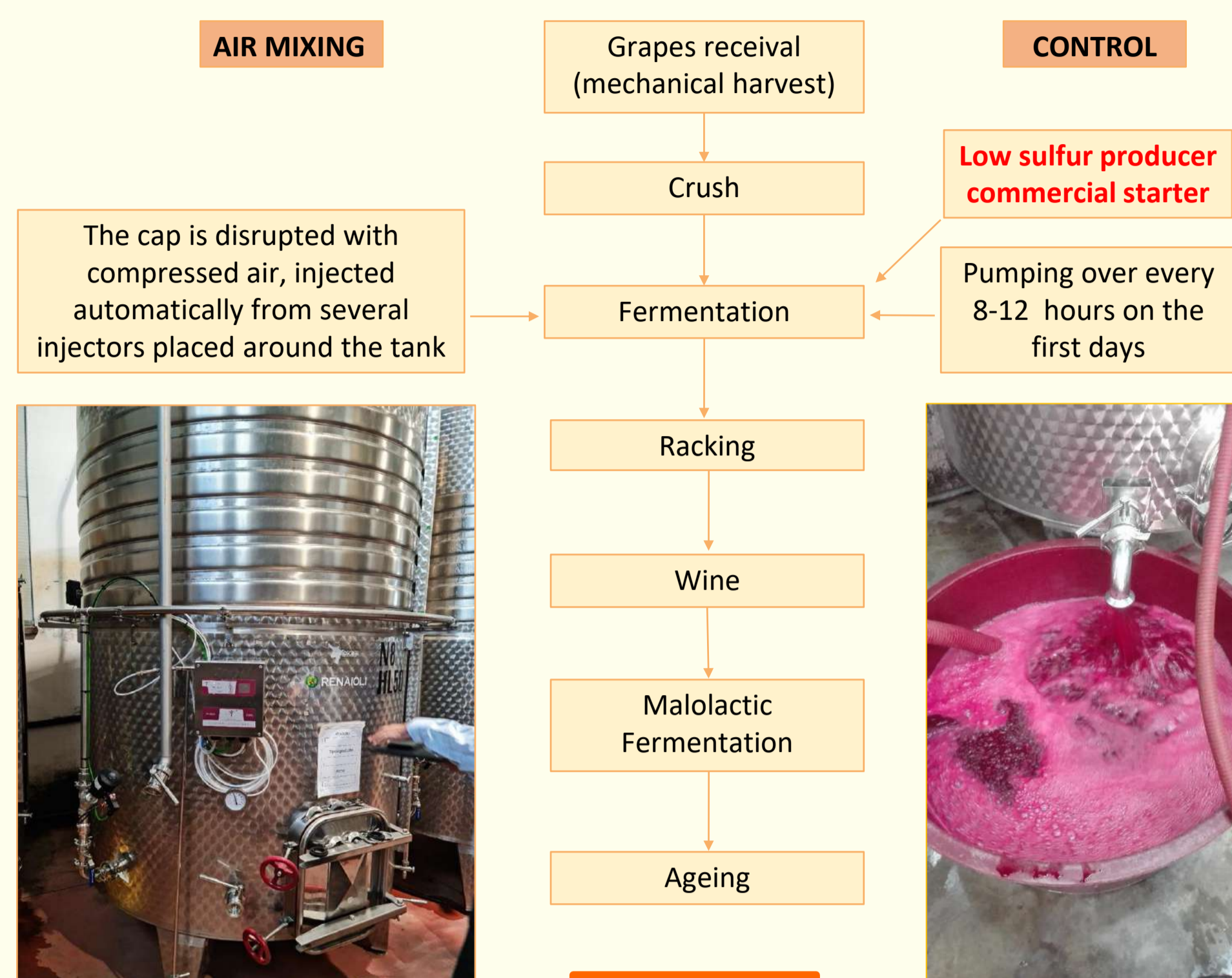
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**INTRODUCTION.** Sulfur dioxide (SO<sub>2</sub>) is one of the most versatile and efficient additives used in winemaking for its antiseptic and antioxidant properties [1,2,3,4]. The reduction of the sulfur dioxide content in wine is a goal sought in recent years with the aim to limit the toxic effects on human health and increase environmental sustainability by containing the use of chemical compounds, as required by the European Green Deal [5,6].

**AIM.** To employ an innovative soft maceration technique of vinification for the production of a high-quality wine without sulfide added.

### PRODUCTION PROCESS



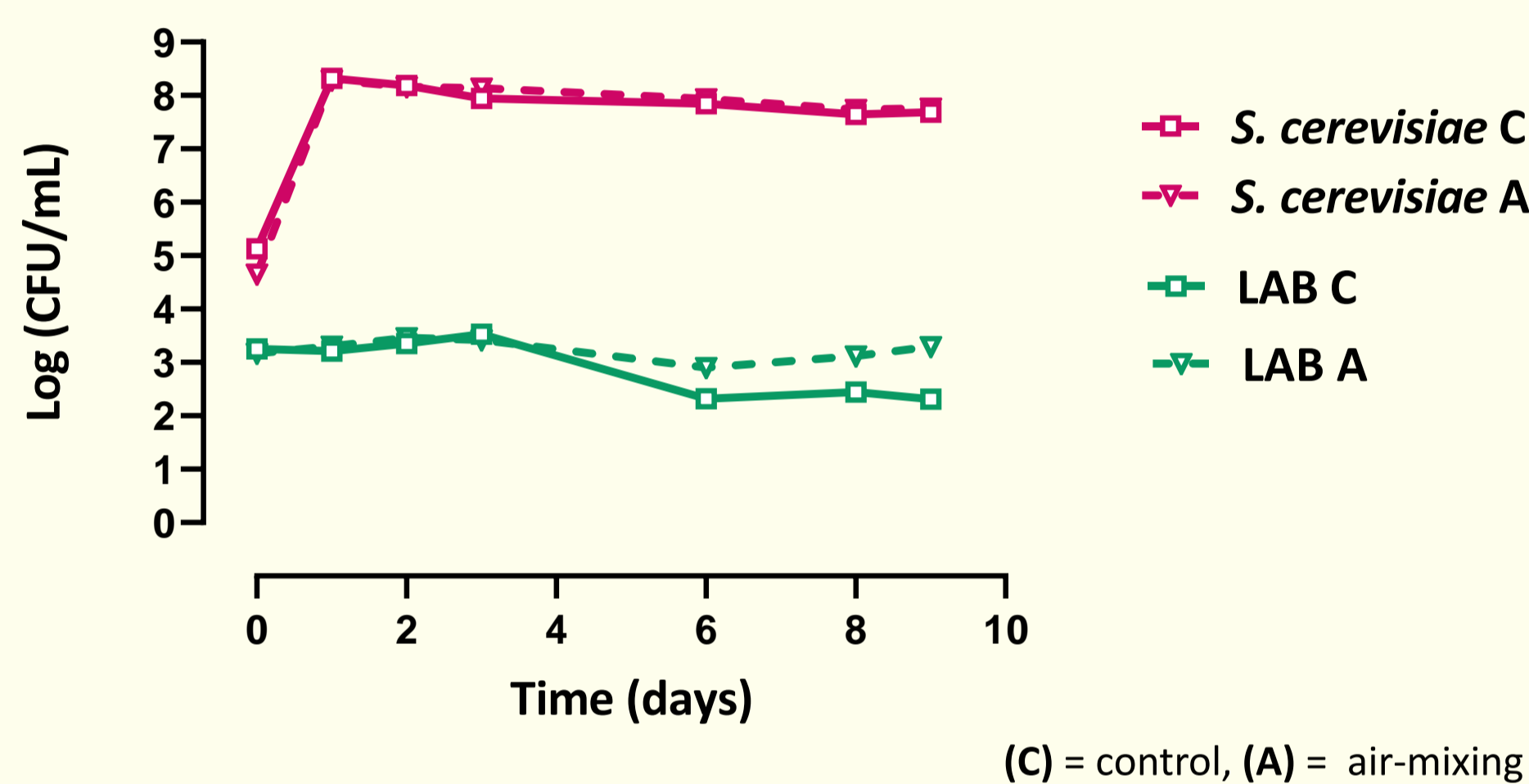
### Materials and Methods

**Microbiological analysis:** *Saccharomyces cerevisiae* were enumerated on WL nutrient agar (Oxoid), containing sodium propionate (2 g/L) and streptomycin (0.3 g/L). Non *Saccharomyces* yeasts were quantified on Lysine medium (Oxoid) containing sodium propionate (2 g/L) and streptomycin (0.3 g/L). Lactic acid bacteria were enumerated on MRS ISO agar (Oxoid), with the addition of fructose (5 g/L), cysteine (0.5 g/L), tomato juice broth (2.5 g/L), agar (6 g/L) and pimaricin (0.05 g/L). Yeasts were counted after incubation for 3-5 days at 30°C under aerobic conditions, LAB were counted after incubation for 7 days at 30°C under anaerobic conditions.

**Chemical analyses:** Malic acid was determined enzymatically through a Hyperlab automatic multiparametric analyser (Steroglass, San Martino). The total polyphenol index (TPI), colour intensity (CI), glucose, fructose, ethanol, glycerol, acetic, lactic acid, free polymeric phenolic compounds, free and polymeric anthocyanins were determined according to Mangani et al., 2020 [7]. SO<sub>2</sub> was determined by distillation according to the official OIV method [8].

### RESULTS

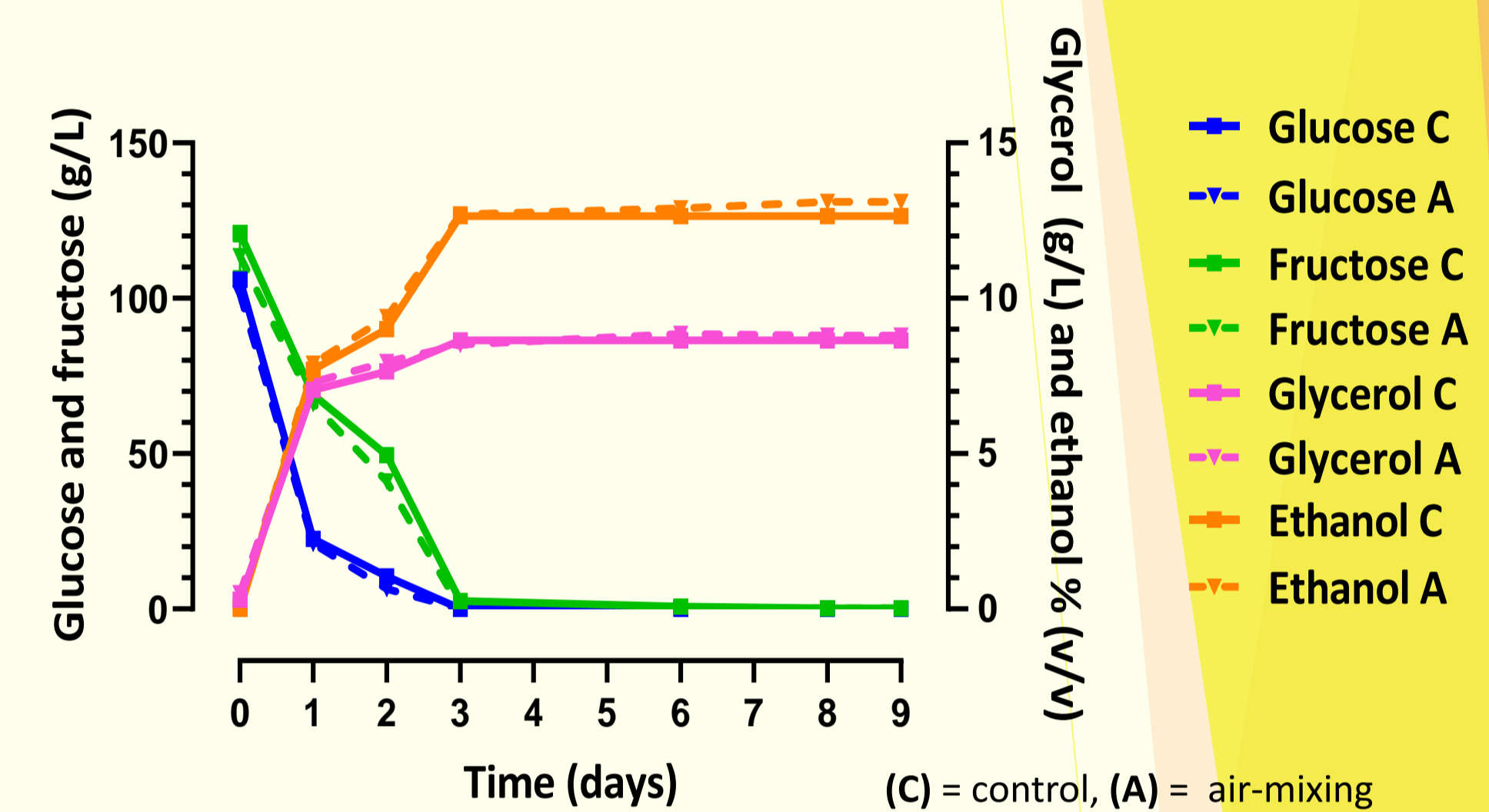
#### EVOLUTION OF MICROBIAL POPULATIONS



✓ *Saccharomyces cerevisiae* growth did not show significant differences in both fermentations.

✓ At the end of the alcoholic fermentation lactic acid bacteria started growing in the air-mixing trial.

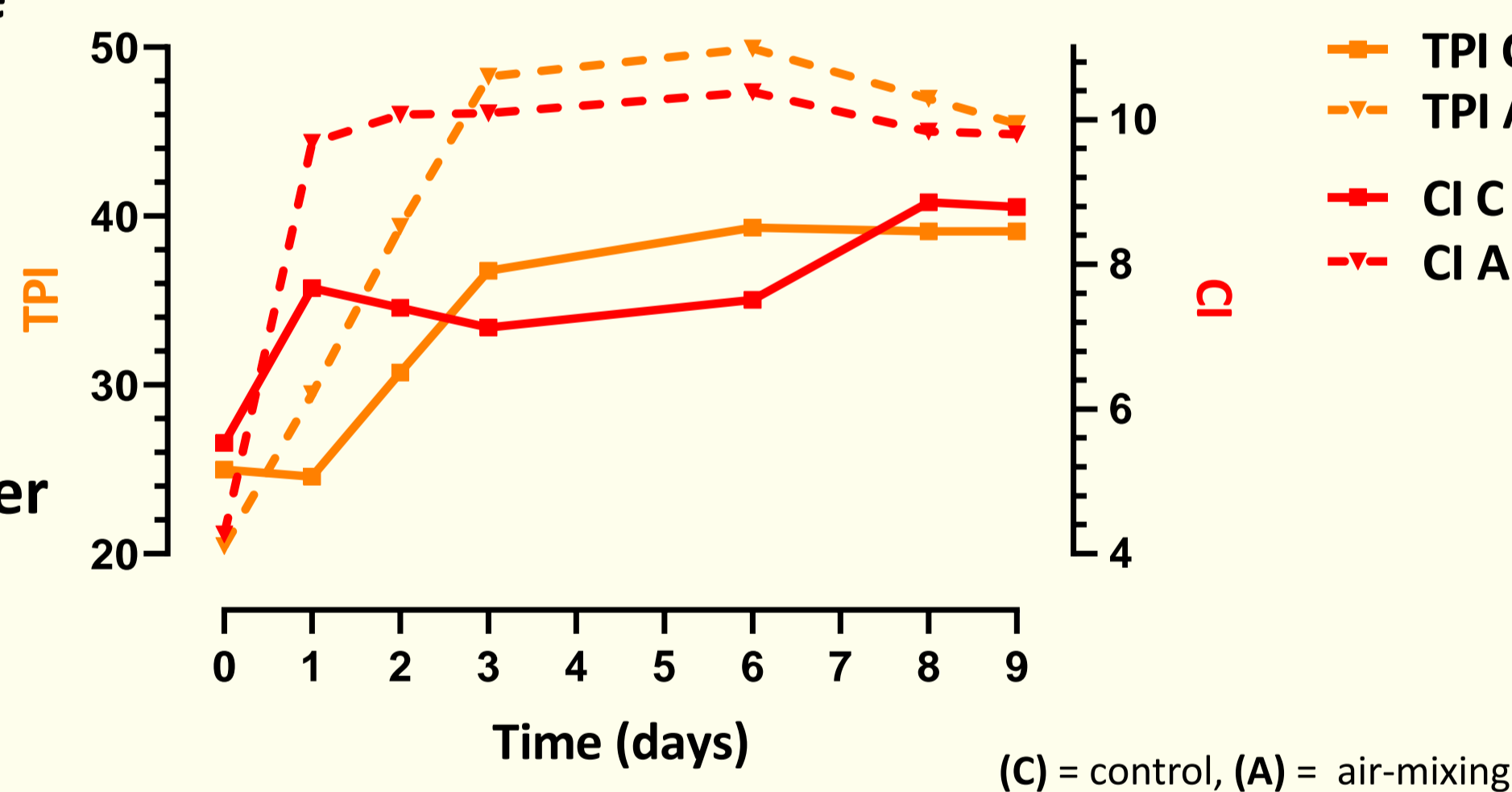
#### FERMENTATION KINETICS



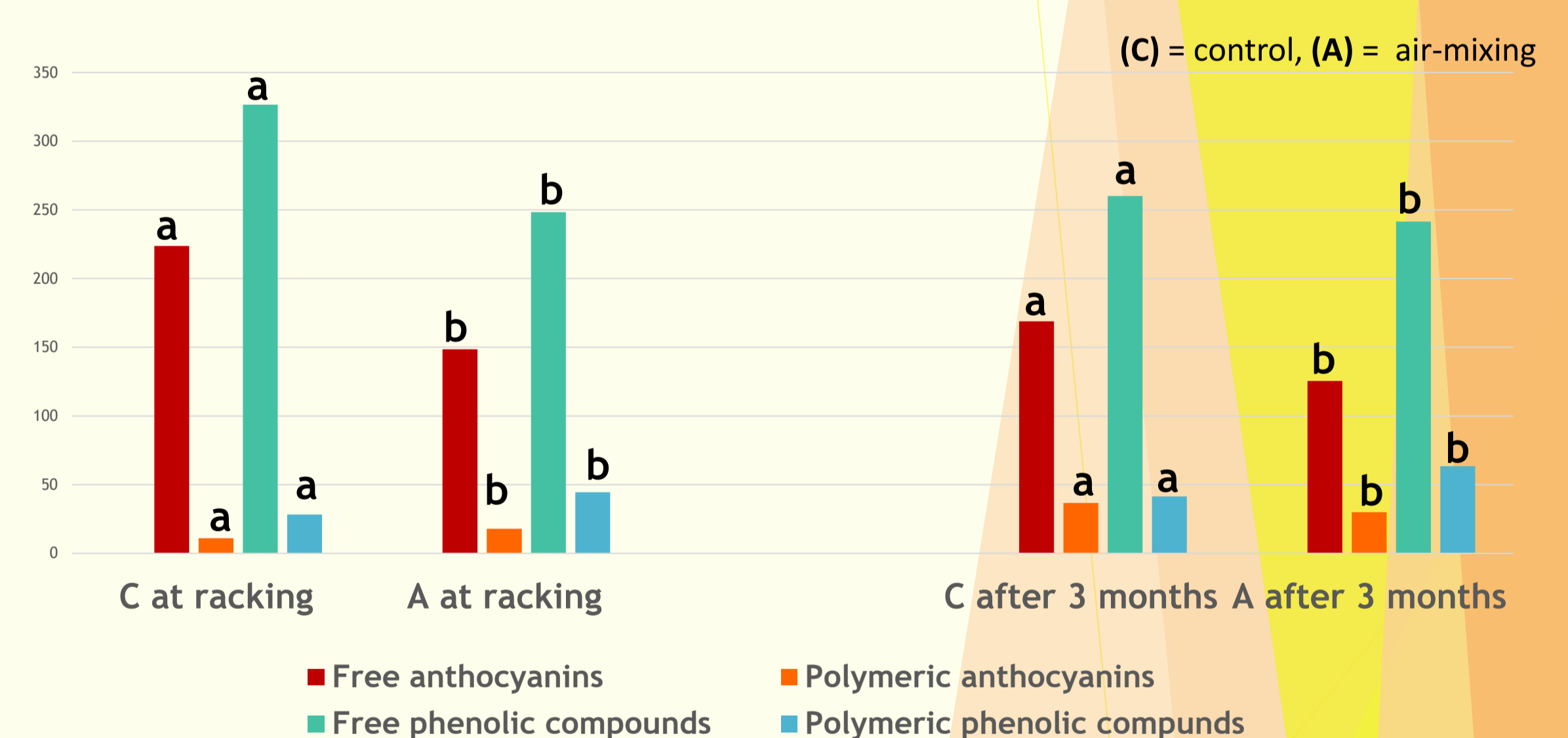
✓ The two trials showed the same fermentation kinetic.

#### EXTRACTION KINETICS OF PHENOLIC COMPOUNDS

✓ The extraction kinetics of the phenolic compounds, evaluated as color (CI) and total polyphenol index (TPI), were different between the two fermentations, with the air-mixing trial showing higher values of both parameters from the first days.



#### Phenolic compounds at racking and after 3 months (mg/L) t test p<0,05



✓ The wine obtained with the air-mixing technique showed higher contents of the polymeric phenolic and anthocyanin compounds both upon racking and after 3 months of ageing.

AT RACKING (day 9)	Control	Air mixing	T-test p<0,05
pH	3.51	3.67	s
Total acidity (g/L)	5.3	5.3	ns
Total SO <sub>2</sub> (mg/L)	<10	<10	ns
Ethanol (% v/v)	12.8	13.1	ns
Acetic acid (g/L)	0.27	0.36	s
Malic acid (g/L)	0.80	0.75	ns
Lactic acid (g/L)	0.18	0.11	s
Color intensity (CI)	8.8	9.8	s
Total phenol index (TPI)	39.1	45.4	s

✓ Upon racking, both wines showed SO<sub>2</sub> values below the limit value for indication on the label of 10 mg/L.

### CONCLUSIONS

- ✓ The innovative air-mixing technique can be considered a suitable tool to produce wines without sulfites added.
- ✓ The air-mixing technique seemed to accelerate the maturation of the wine.

#### References.

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#### ACKNOWLEDGEMENT

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